

**Answers to ‘Q’ Questions**

**11 ANOVA – Analysis of Variance**

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**Q11.1**

$$\sigma_{TOT}^2 = \sigma_E^2 + \sigma_F^2 \text{ from [11.1]}$$

$$\sigma_{TOT}^2 = 0.05^2 + 0.08^2 = 0.0089$$

$$\sigma_{TOT} = \sqrt{0.0089} = 0.094$$

**Q11.2**

ANOVA						
<i>Source of Variation</i>	<i>SS</i>	<i>df</i>	<i>MS</i>	<i>F</i>	<i>p-value</i>	<i>F crit</i>
Between Groups	67.7072	4	16.9268	3.22		3.22
Within Groups	236.4800	45	5.255			
Total	304.1872	49				

i) [11.5] Numerator  $df_B = k - 1$  and Denominator,  $df_W = k(n - 1)$

$k = 5, n = 10$  so  $df_B = 5 - 1 = 4$  and  $df_W = 5(10 - 1) = 45$ . The total degrees of freedom will be  $4 + 45 = 49$  (one less than 50, the total number of values)

$$MS_B = SS_B / df_B = 67.7072 / 4 = 16.9268$$

$$MS_W = SS_W / df_W = 236.4800 / 45 = 5.255$$

$$\text{From [11.4]} \quad F = \frac{MS_B}{MS_W} = 16.9268 / 5.255 = 3.22$$

$F_{CRIT}$  can be obtained from tables, 1-tailed for  $df_B = 4$  (numerator) and  $df_W = 45$  (denominator) = 2.58. If tables are not available or do not have the correct degrees of freedom you can use Excel = FINV(0.05,4,45)

ii) As  $F > F_{CRIT}$ , then  $p < 0.05$  but we cannot calculate it without software

### Q11.3

The Two-Way ANOVA in EXCEL is performed in Excel file Ch11E.xls sheet Q11.3, with an extract of the results given below:

ANOVA						
<i>Source of Variation</i>	<i>SS</i>	<i>df</i>	<i>MS</i>	<i>F</i>	<i>P-value</i>	<i>F crit</i>
Rows (Media)	72	3	24	5.052632	0.044239	4.757055
Columns (Days)	160.1667	2	80.08333	16.85965	0.003447	5.143249
Error	28.5	6	4.75			
Total	260.6667	11				

The results indicate that the Alternative Hypothesis should be accepted at a significance level of 0.05, for both the effects of Media (Row effect) with  $p = 0.044239 < 0.05$ , and Day of collection (Column effect) with  $p = 0.003447 < 0.05$ .

### Q11.4

The Two-Way ANOVA with Replication is performed in Excel file Ch11E.xls sheet Q11.4, with an extract of the results given below:

ANOVA						
<i>Source of Variation</i>	<i>SS</i>	<i>df</i>	<i>MS</i>	<i>F</i>	<i>P-value</i>	<i>F crit</i>
Sample (Temperature)	4.5	1	4.5	1.446429	0.252295	4.747221
Columns (Pressures)	238.7778	2	119.3889	38.375	6.11E-06	3.88529
Interaction	61	2	30.5	9.803571	0.002995	3.88529
Within	37.33333	12	3.111111			
Total	341.6111	17				

The results indicate that the Pressure of the reaction (Column Effect) has a very significant effect on the efficiency of the process:

$$p = 6.11E-06 \ll 0.05$$

and that the Interaction between Pressure and Temperature also has a significant effect:

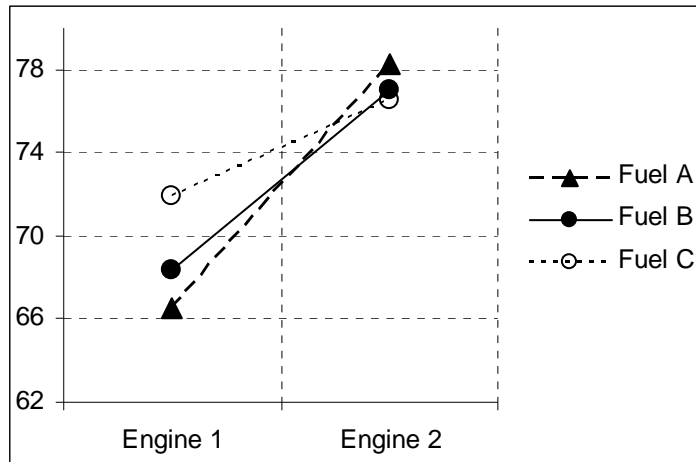
$$p = 0.002995 < 0.05$$

However, once the effects of the pressure and its interaction with temperature are taken into account the ANOVA finds that the Temperature, on its own, (Sample effect) no longer has a significant effect on the efficiency:

$$p = 0.252295 > 0.05$$

### Q11.5

The Interaction Plot is performed in Excel file Ch11E.xls sheet Q11.5, with the results given below: (The plots are more easily obtained using MiniTab if the original data is available – see Ch11M.MTP)



### Q11.6

These are results from the General Linear Model used in MiniTab. Please see the Video for explanation.

	T 1	T 2	T 3	T 4
	67.2	66.4	62.3	63.2
	62.4	63.2	59.1	62.4
	66.4	64	60.7	62.4
Means =	65.33	64.53	60.70	62.67

### General Linear Model: Yield\_1 versus Temp\_1

```
Factor Type Levels Values
Temp_1 fixed 4 1, 2, 3, 4
```

Analysis of Variance for Yield\_1, using Adjusted SS for Tests

Source	DF	Seq SS	Adj SS	Adj MS	F	P
Temp_1	3	38.449	38.449	12.816	4.22	0.046
Error	8	24.320	24.320	3.040		
Total	11	62.769				

$p < \alpha = 0.05$

S = 1.74356 R-Sq = 61.25% R-Sq(adj) = 46.73%

Unusual Observations for Yield\_1

Obs	Yield_1	Fit	SE Fit	Residual	St Resid
2	62.4000	65.3333	1.0066	-2.9333	-2.06 R

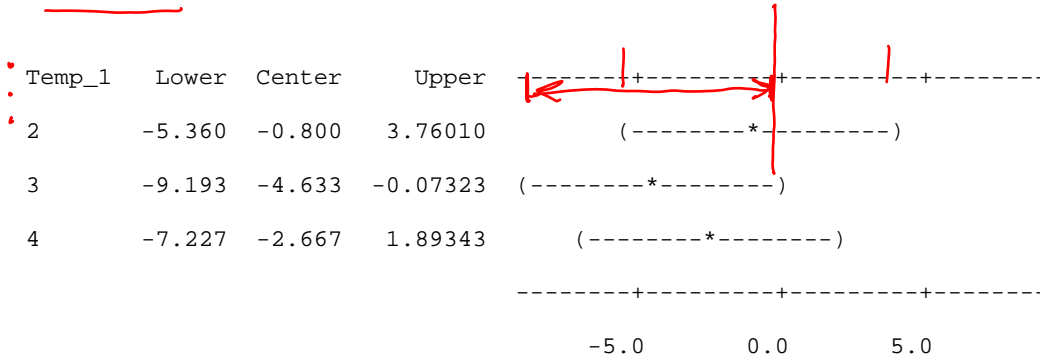
R denotes an observation with a large standardized residual.

Tukey 95.0% Simultaneous Confidence Intervals

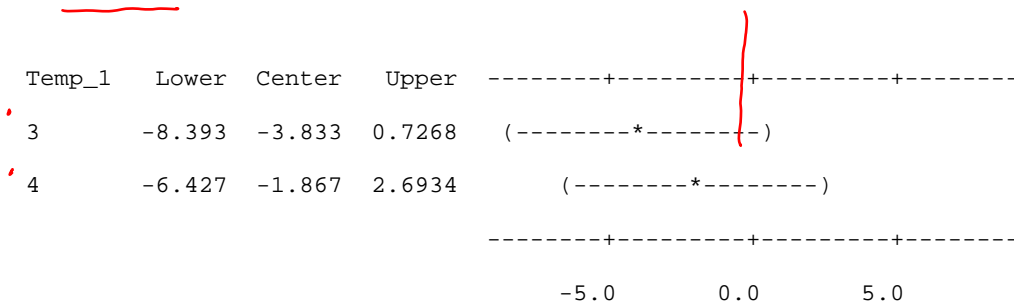
Response Variable Yield\_1

All Pairwise Comparisons among Levels of Temp\_1

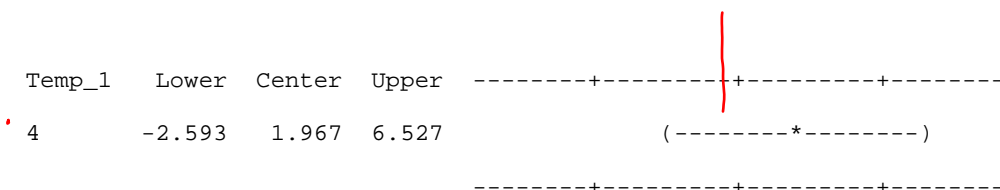
Temp\_1 = 1 subtracted from:



Temp\_1 = 2 subtracted from:



Temp\_1 = 3 subtracted from:



-5.0      0.0      5.0

Tukey Simultaneous Tests

Response Variable Yield\_1

All Pairwise Comparisons among Levels of Temp\_1

Temp\_1 = 1 subtracted from:

Temp_1	Difference of Means	SE of Difference	T-Value	Adjusted P-Value
2	-0.800	1.424	-0.562	0.9406
3	-4.633	1.424	-3.255	0.0465
4	-2.667	1.424	-1.873	0.3103

$p < \alpha = 0.05$

Temp\_1 = 2 subtracted from:

Temp_1	Difference of Means	SE of Difference	T-Value	Adjusted P-Value
3	-3.833	1.424	-2.693	0.1026
4	-1.867	1.424	-1.311	0.5815

Temp\_1 = 3 subtracted from:

Temp_1	Difference of Means	SE of Difference	T-Value	Adjusted P-Value
4	1.967	1.424	1.381	0.5429

**The only significant difference is between T1 and T3 where the p-value is 0.046**